# Perdüre E02 100% solids epoxy primer



## DESCRIPTION

Perdüre E02 is a 100% solids, moisture tolerant epoxy primer for concrete and masonry surfaces. It combines the properties of water insensitivity with good wetting properties. Perdüre E02 provides excellent filling and sealing properties needed under high performance epoxy wall coatings on concrete and cinder block walls.

The moisture tolerance of Perdüre E02 allows it to be applied to damp concrete after surface preparation. This includes bonding "old to old" or "new to old" concrete.

### **ADVANTAGES**

- Low modulus stress relieving
- Fast cure formulation available for priming under coatings
- Moisture insensitive cure
- Conforms to ASTM C-881 requirements
- Low viscosity-good wetting properties

# SUBSTRATE REQUIREMENTS

- Bonding surfaces must be sound, clean, and free from standing water
- Substrate temperature must be a minimum of 50°F
- Substrate must be free of dirt, waxes, curing agents and other foreign materials
- Perdüre E02 should not be installed on new concrete until maximum shrinkage has occurred (at least thirty days after pour)

# COMPOSITION

Polyamide-modified epoxy resin and wetting agents

# APPLICATION

Surface Preparation is the most critical portion of any successful resinous flooring system application. All substrates must be properly prepared as outlined in Düraamen's Technical Bulletin # 1. Work must be performed by trained or experienced contractors or maintenance personnel. The Düraamen Company's service department is pleased to answer any technical questions.

# INSTALLATION

When priming, spread Perdüre E02 at a rate of 250-275ft<sup>2</sup> per gallon. Care should be taken to avoid puddles. Application can be made with brush, roller, or squeegee. For mortar applications, allow Perdüre E02 to set for 30 minutes before topping. After seven (7) hours, it will be too hard. Coating applications should not be recoated until Perdüre E02 is completely cured. To speed up the application process, use fast cure formulation.

For complete installation instructions, contact your Düraamen representative.

#### **CLEAN UP**

Clean skin with soap and water. Tools and equipment should be cleaned with Xylene or Lacquer thinner. Consult MSDS for safety and health precautions.

#### COVERAGE

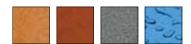
Perdüre E02 yields 275ft<sup>2</sup> per gallon at 5-6 mils film thickness.

## AVAILABILITY

Perdüre E02 is available throughout the United States and Canada. Contact Düraamen representative in your area for details.

## MAINTENANCE

After completing the application of Perdüre E02, the installer should provide the owner with maintenance instructions. If floors become slippery due to animal fats, oil, grease, or soap film, clean and rinse thoroughly. Perdüre E02 is easily cleaned with neutral soaps or detergents. Routine mechanical scrubbing is recommended for all surfaces having a non-skid texture. Waxing is optional. Long periods of heavy traffic may cause wear patterns necessitating application of a finish coat.



# **COLOR SELECTION**

Perdüre E02 is available in Clear or Standard Colors. Custom colors are available subject to laboratory approval, minimum quantity, lead time for production, and increased cost.

#### **TECHNICAL SERVICE**

Düraamen Engineered Products, Inc. provides services and consultations on material selection, specification, troubleshooting, and other information on the proper repair and protection of concrete surfaces.

# **TECHNICAL DATA**

Viscosity @ 750F	400 – 450cps
Mixing Ratio	2 parts A to 1 parts B by volume
Solids Content	100% Solids by volume
Volatile Organic Content	-0-
Gloss, 600F	Low sheen
Weight Per gallon	9.00-9.50 pounds per gallon, mixed

#### **CURE/DRY TIME**

Pot Life	30-40 minutes
Dry to Touch	6-8 hours @ 75°F
Re-Coat (regular cure)	10-12 hours @ 75°F
Re-coat (fast cure)	4-6 hours @ 75°F
Full cure, max. resistance	5 days

#### WARRANTY

Düraamen Engineered Products, Inc. warrants for a period of one (1) year that it products will be free of manufacturing defects and will be in conformity with published specifications when handled, stored, mixed and applied in accordance with recommendations of Düraamen. If any product fails to meet this warranty, the liability of Düraamen will be limited to replacement of any non-conforming material if notice of such no-conformity is given to Düraamen within (1) one year of delivery of materials. Düraamen may in is discretion refund the price received by Düraamen in lieu of replacing the material. No customer, distributor or representative is authorized to change or modify the published specifications of this warranty in any way. No one is authorized to make oral warranties on behalf of Düraamen. In order to obtain replacement or refund the customer must provide written notice containing full details of the non-conformity. Düraamen reserves the right to inspect the non-conforming material prior to replacement. EXCEPT FOR THE EXPRESSED WARRANTY STATED ABOVE, THERE ARE NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION, ANY IMPLIED WARRANTY OF MERCHANTIBILITY OR FITNESS FOR PURPOSE. DÜRAAMEN'S OBLIGATION SHALL NOT EXTEND BEYOND THE OBLIGATIONS EXPRESSLY UNDERTAKEN ABOVE AND DÜRAAMEN SHALL HAVE NO LIABILITY OR RESPONSIBILITY TO THE PURCHASER OR ANY OTHER THIRD PARTY FOR ANY LOSS, COST, EXPENSE, DAMAGE OR LIABILITY, WHETHER DIRECT OR INDIRECT, OR FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.

